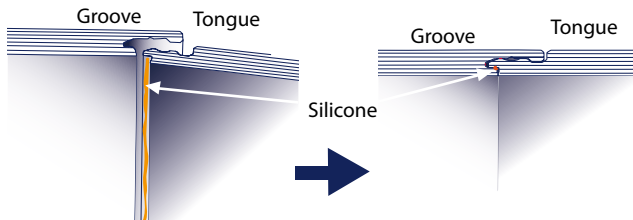


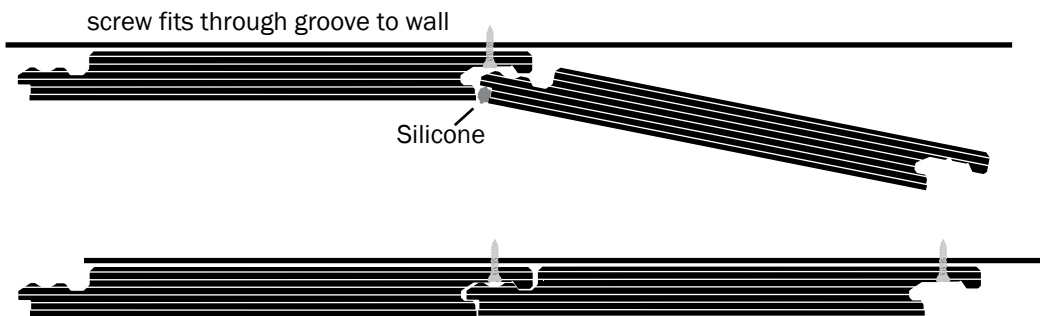


Spapanel **Hydro-lock**

To join two panels together without a Type D mid-joint, Spapanel can be manufactured with our precisely engineered hydro-lock edge detail to create an extremely tight, almost invisible joint



When installing **Spapanel** hydro-lock panels, the 'grooved' edge panel must be fitted **FIRST**, and the 'tongued' edge panel angled in, until it snaps into place.



Silicone sealant should be applied to the tongue edge, then angled into the groove.

Make sure tongue is fully inserted into the groove before snapping board back to wall.

When manufacturing hydro-lock joints, 18.5mm is lost from the original panel width, e.g.

2400x598mm = 2400x579.5mm finished face size

2400x1200mm = 2400x1181.5mm finished face size

Hydro-lock panels are supplied as standard with a tongued edge and a grooved edge

Hydro-lock panels should be conditioned at normal room temperature for 48-72 hours prior to installation, particularly during cold spells.

Prior to Installation

- Ensure all walls are flat and even – if not, a timber batten frame or alternative packing is required
- Hydro-lock panels can either be screw fixed or bonded to the wall with high-grab adhesive
- Peel back part of the protective film to check all panels for colour shading differences, flaws, defects or damage
- Dry joint all hydro-lock panels to ensure a sufficiently flush and tight joint will be achieved between all panels